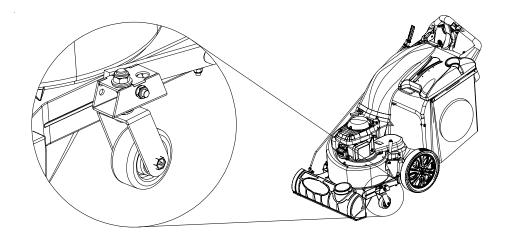
## CASTER KIT MV P/N 840129

FOR MV MODELS



1803 S.W. Jefferson Street Lee's Summit, Mo. 64082-2312 / USA (816) 524-9666 Fax (816) 524-6983 www.billygoat.com

PURPOSE: The caster kit is to provide added mobility and turning radius over smooth surfaces.



## **INSTALLATION:**

Tool needed: 3/4" wrench

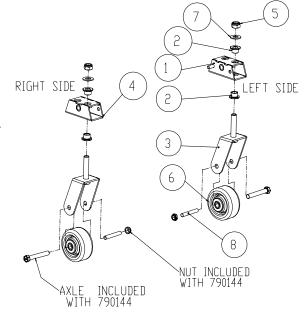
## **WARNING!**

**DO NOT** attempt this exchange while unit is being operated.

- 1. Secure the unit and elevate the front so that it will be easier to remove the front wheels.
- 2. Remove front wheel assembly by using a 3/4" wrench to remove the nylock nut and a washer.
- 3. Install pre-assembled caster and be sure retaining stud lines up with the hole in the axle arm.

**NOTE:** There are left and right sides for casters.

- 4. Reuse washer and nut from the step 2 to secure in place.
- 5. Repeat these steps on other side.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	840105	BRACKET CASTER LH WA MV VAC	1
2	510185	BUSHING PLASTIC 0.625 ID	4
3	840106	CASTER BRKT WA MV VAC	2
4	840108	BRACKET CASTER RH WA MV VAC	1
5	8161046	NYLON INSERT LOCKNUT, 5/8-11 UNC	2
6	790144	WHEEL 4" DIA X 2" W/SPANNER	2
7	8172013	WASHER FLAT 5/8" SAE	2
8	510149	SPANNER BUSHING W/HOLE	2

PART NO. 840132 FORM NO: F0070709A